



Alliance Tank Service

“Where Experience Makes the Difference”

Industries Served



Alliance Tank offers a wide range of premium, above ground storage tank manufacturing and installation services for the following industry applications:

- Liquid Fertilizer
- Liquid Feed
- Petroleum
- Asphalt
- Ethanol
- Bio Diesel
- Water
- Chemicals

Included in the production and services are API 650 new tank erection, API 653 repair & inspection, API 12F (shop tanks), AWWA (water storage), demolition and removal, insulation, piping systems, piping insulation, clean out, exterior sandblasting and paint application, internal tank liners, project management and project inspection.



Specializing in Turn Key Projects



ATS is highly experienced in project management and consulting. We deliver successful turn key projects for multiple industries. This knowledge and experience gives us an advantage over our competitors, and saves our clients time and money. You deal with one knowledgeable contractor instead of several.

We provide concrete, piping, coatings, inspections, internal liners and many other services related to the above ground storage tank industry. Our ability to provide multiple, turn key services and manage them directly from manufacturing to logistics, delivery and installation keeps your project flowing seamlessly and completed on time.



Nationwide Logistics



ATS's Transportation Division enables us to maintain control over delivery of materials and equipment. This ensures timely delivery, reduces down time and allows us to complete projects in a shorter timeframe.





Our commitment to safety is born out of the value that Alliance Tank Service, LLC places on human life. The safety of our employees will not be compromised for production. It is the number one priority of the company. It is also the policy of Alliance Tank Service, LLC to provide the resources to increase knowledge and awareness of safety-related issues through up-to-date training and education programs. We will also give the field supervisors the authority to not only manage all safety-related issues at the job site, but also to coordinate the procurement of any equipment or supplies which are required to assure the employees safety. Management is committed to working in close partnership with our clients in the storage tank industry, and will draw upon their vast knowledge of safe practices and procedures.

To be successful, a safety program must embody the proper attitude toward accident prevention on the part of both management and employee. It requires cooperation in all safety and health matters, not only between foremen and employees, but also between each employee and his or her fellow workers. Only through cooperative effort can a safety record in the best interest of all be established and maintained. Our employees are responsible for their genuine cooperation with all aspects of the Safety and Health Program, including compliance with all rules and for continuously practicing safety while performing their duties.

Sammy Ray Reece,
President and CEO
Alliance Tank Service, LLC



Please visit our web site at www.alliancetankservice.com for additional information, or to contact us regarding project pricing.

Common Tank Dimensions and Capacities

Custom sizes readily available

Diameter by Height	Gallons	Barrels	Tons @ 1.35 SG
19 x 24	50,900 g	1,210 b	280 t
22 x 24	68,200 g	1,620 b	380 t
25 x 24	88,100 g	2,090 b	490 t
28-6 x 24	114,500 g	2,720 b	640 t
31-10 x 24	142,800 g	3,400 b	800 t
35 x 24	172,700 g	4,110 b	970 t
38 x 24	203,600 g	4,840 b	1,140 t
40 x 24	225,600 g	5,370 b	1,270 t
41-5 x 24	241,800 g	5,750 b	1,360 t
42-6 x 24	254,600 g	6,060 b	1,430 t
44-6 x 24	279,200 g	6,640 b	1,570 t
47-9 x 24	321,400 g	7,650 b	1,800 t
51 x 24	366,700 g	8,730 b	2,060 t
60 x 24	507,600 g	12,000 b	2,850 t
85 x 24	1,018,700 g	24,200 b	5,730 t
19 x 32	67,800 g	1,610 b	380 t
22 x 32	90,900 g	2,160 b	510 t
25 x 32	117,500 g	2,790 b	660 t
28-6 x 32	152,700 g	3,630 b	850 t
31-10 x 32	190,500 g	4,530 b	1,070 t
35 x 32	230,300 g	5,480 b	1,290 t
38 x 32	271,500 g	6,460 b	1,520 t
40 x 32	300,800 g	7,160 b	1,680 t
41-5 x 32	322,500 g	7,670 b	1,810 t
42-6 x 32	339,500 g	8,080 b	1,910 t
44-6 x 32	372,300 g	8,860 b	2,090 t
47-9 x 32	428,600 g	10,200 b	2,410 t
51 x 32	489,000 g	11,600 b	2,750 t
52 x 32	508,300 g	12,100 b	2,850 t
54 x 32	548,200 g	13,000 b	3,080 t
57 x 32	610,800 g	14,500 b	3,430 t

Diameter by Height	Gallons	Barrels	Tons @ 1.35 SG
60 x 32	676,800 g	16,100 b	3,800 t
63-6 x 32	758,000 g	18,000 b	4,200 t
67 x 32	843,900 g	20,000 b	4,700 t
70 x 32	921,200 g	21,900 b	5,100 t
73 x 32	1,001,900 g	23,800 b	5,600 t
75 x 32	1,057,500 g	25,100 b	5,900 t
79 x 32	1,173,300 g	27,900 b	6,600 t
82-6 x 32	1,279,600 g	30,400 b	7,200 t
85 x 32	1,358,300 g	32,300 b	7,600 t
89 x 32	1,489,200 g	35,400 b	8,300 t
95 x 32	1,696,700 g	40,300 b	9,500 t
100 x 32	1,880,000 g	44,700 b	10,500 t
102 x 32	1,956,000 g	46,500 b	11,000 t
111 x 32	2,316,400 g	55,100 b	13,000 t
120 x 32	2,707,200 g	64,400 b	15,200 t
127 x 32	3,032,300 g	72,100 b	17,000 t
42-6 x 40	424,400 g	10,100 b	2,390 t
52 x 40	635,400 g	15,100 b	3,570 t
60 x 40	846,000 g	20,100 b	4,760 t
67 x 40	1,054,900 g	25,100 b	5,940 t
75 x 40	1,321,900 g	31,400 b	7,440 t
80 x 40	1,504,000 g	35,800 b	8,470 t
85 x 40	1,697,900 g	40,400 b	9,560 t
90 x 40	1,903,500 g	45,300 b	10,700 t
95 x 40	2,120,900 g	50,400 b	11,900 t
100 x 40	2,350,000 g	55,900 b	13,200 t
110 x 40	2,843,500 g	67,700 b	16,000 t
120 x 40	3,384,000 g	80,500 b	19,000 t
127 x 40	3,790,400 g	90,200 b	21,300 t
134 x 40	4,219,700 g	100,400 b	23,700 t



ALLIANCE TANK SERVICE, LLC
PO BOX 1311
CUSHING, OK 74023
WWW.ALLIANCETANKSERVICE.COM